1 machine - 3 applications

The AXXAIR Group was the first to offer a triple and exclusive solution, from preparation to orbital welding:

the global process

For more than 20 years, a single machine frame (122, 172, 222 and 322) has enabled three operations to be carried out:

cutting, bevelling and orbital welding.



1 machine - 3 applications





INNOVATIVE ORBITAL SOLUT			INNOVATIVE ORBITAL SOLUTIONS
Product Code	Description	Net weight	Customs Code
FS xx / MOPD	Cutting motor	5 kg	8466937000

Low-speed / high-speed / pneumatic motor with dual output (uptake):

	Product Code	Frame	
Low-speed motor: FS15		122	
1200	High-speed motor: FS19	172	
230V	Low-speed motor: FS25	172	
2300	High-speed motor: FS29	222	
Pneu- matic	MOPD	322	

To use this motor you will need to order: suitable cutting blades for the tube thickness you want to cut and, if necessary, lubricant.

All the information you need, with the relevant product codes, appears in the orbital cutting accessories and consumables section of this catalogue.



Product Code	Description	Net Weight	Customs Code
GA10 - x - xx	Bevelling motor kit	5 kg	8466937000

120V / 230V carbide motor supplied with a chip shield and a workpiece guide tailored to the frame of your cutting / prefab welding machine:

	Product Code	Frame
120V	GA10-1-120	122
	GA10-1-170	172
	GA10-1-220	222
	GA10-1-320	322

	Product Code	Frame
230V	GA10-2-120	122
	GA10-2-170	172
	GA10-2-220	222
	GA10-2-320	322

To use this motor and bevel your tubes you will need to order: one or more milling heads and carbide inserts.

All the information you need, with the relevant product codes, appears in the orbital bevelling accessories and consumables section of this catalogue. ("thick" catalogue)



Product Code	Description	Net Weight	Customs Code
SX - KIT x	Torch kit	depending on the chosen product	8466937000

KIT for upgrading a CC/GA to an SX Air / Water / AVC+OSC torch

Cooling	Product Code	Frame
AIR	SX-2KITA	122
Water	SX-2KITE	172
	SX-2KIT-NAOF (AVC/OSC)	222 322

To use this KIT and to prefab weld, you will need to order: a suitable AXXAIR welding generator for the tubes you want to weld. All the information you need, with the relevant product codes, appears in the orbital welding section of this catalogue.